

BFX-UH200

2020.07 First production inspection

SH Son

Model Name: BFX-UH200

Document Version: ALT_STB_MP_CSMTINS_001

Issued Date: 2020.07.24



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Document History

Version	Editor	Date	Updates
001	SH Son (Seunghwan Son)	2020.07.24	initial version

- SKB incoming inspection
 - Inspection lot : 1k delivered on July
 - Sampling size : N/A
 - Inspection size : 1000 pcs
 - Date : 2020.07.13 ~ 2020.07.16
 - Location : [SK networks warehouse](#), Anseong, Korea.
- Overall inspection result
 - ALT get the conditional Pass
- Defect Total
 - Critical
 - N/A
 - Major
 - OBA report is missing on the pallet - all (3 pallet)
 - UHD label is tilted - about 5%
 - Inner sheet missing – 3box
 - Giftbox printing shifted – 1pcs
 - Minor
 - Carton contamination 2 box

- OBA report is missing
 - Issue grade : Major
 - Defect carton Q'ty : 4 pallet / 4 pallet
 - Defect rate : 100%
 - All pallet was missing OBA report on the pallet
 - Action item
 - FXN should be submit 8D report
 - Check again B04 factory quality manager
 - Provide the preventive action



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- UHD label is tilted
 - Issue grade : Major
 - Defect carton Q'ty : 5pcs / 1000pcs (Not counted)
 - Defect rate : about 5%
 - SN :
21496870012020005000012/21496870012020005000008/21496870012020005000047/21496870012020005000041/21496870012020005000090 more. Not all counted.
 - ALT Comment
 - Please see the BFX-AT100_inspection criteria_Rev04. 6.4.3 UHD4 label
 - <https://mantis.cnsbg.foxconn.com/vaas/view.php?id=751#c3708>
 - Many STB UHD Label are shifted.
 - Action item
 - FXN should be submit 8D report
 - Find the root cause.
 - Make the attachment JIG like KC label
 - Provide the preventive action

UHD label is tilted

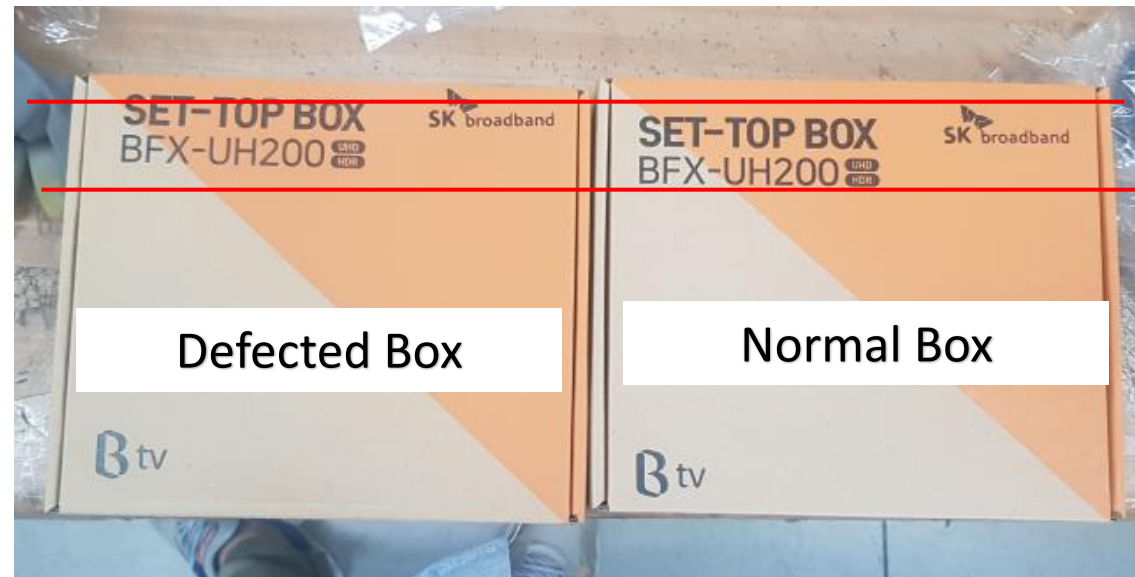
- Reference image



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- Inner sheet missing on Carton box
 - Issue grade : Major
 - Defect carton Q'ty : 3 carton / 100 carton
 - Defect rate : 3%
 - BOX number : SKBUH220060002, SKBUH220060077, SKBUH220060097
 - Inner sheet of top side was missing
- Action item
 - FXN should be submit 8D report
 - Find the root cause.
 - Provide the preventive action

- Giftbox printing shifted
 - Issue grade : Major
 - Defect carton Q'ty : 1pcs / 1000pcs
 - Defect rate : 0.1%



- Action item
 - FXN should be submit 8D report
 - Find the root cause.
 - Provide the preventive action.
 - Same issue is reoccurred as 4rd Mass production inspection

- Reference image



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- Carton box contamination
 - Issue grade : Minor
 - Defect carton Q'ty : 2 Carton / 100 Carton
 - Defect rate : 2%
 - BOX number : SKBUH220060002, SKBUH220060004
 - ALT Comment
 - Be careful handle with boxes.
- Action item
 - Find the root cause.
 - Provide the preventive action



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Thank you.

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